

OCEAN MANAGEMENT SYSTEMS

DRYSUIT owner's manual



PROUDLY DESIGNED AND MANUFACTURED IN THE USA



Introduction____

OMS DRYSUIT OWNER'S MANUAL

Congratulations on purchasing an OMS drysuit. It has been carefully manufactured to exacting standards using high quality materials. When used properly, it will make your diving more comfortable and enjoyable.

OMS drysuits are intended for use by certified divers trained in the use of drysuits, or individuals under the direct supervision of a qualified instructor.

Even if you are an experienced drysuit diver, we urge you to take the time to read this manual. It includes many important safety techniques and information that can help you extend the useful life of your drysuit.

If the owner's manual is unavailable or lost, you can download a copy from the OMS Website at WWW.OMSDIVE.COM or a copy may be obtained by contacting OMS at:

OCEAN MANAGEMENT SYSTEMS Klosterhofweg 96 Moenchengladbach 41199 Germany +49 216 66 75411-30 Support@OMSDIVE.com



Table of Contents _____

Definitions	3
Customer Support	3
Safety	4
Intended Use and Function of a Drysuit	7
Drysuit Fit	8
OMS Drysuit Features	10
DrySuit Seals	12
ZipSeals™	16
$Zip^{G}Gloves^{TM}$	21
Preparation	24
Diving	28
Emergency Procedure	35
Removing Your Drysuit	40
Troubleshooting	41
Care and Maintenance	43
Warranty	46
Service	47
Responsible Diver Code	48



DEFINITION OF IMPORTANT WORDS USED IN THIS MANUAL

Throughout this manual, we will use certain words to call your attention to conditions, practices, or techniques that may directly affect your safety. Pay particular attention to information introduced by the following signal words:

!!! DANGER !!!

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

!! WARNING !!

Indicates a potentially hazardous situation, which if not avoided, could result in death or serious injury.

! CAUTION!

Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

CUSTOMER SUPPORT

If any portion of this manual is unclear, or if you are unable to obtain satisfactory answers from your dive store or instructor, contact OMS at:

OCEAN MANAGEMENT SYSTEMS Klosterhofweg 96 Moenchengladbach 41199 Germany +49 216 66 75411-30 Support@OMSDIVE.com WWW.OMSDIVE.COM

USA

DIVING UNLIMITED INTERNATIONAL, INC. 1148 Delevan Drive San Diego, CA 92102-2499 USA 619-236-1203 Support@DUI-ONLINE.com WWW.DUI-ONLINE.COM

EUROPE

BTS EUROPA AG Klosterhofweg 96 Moenchengladbach 41199 Germany +49 216 66 75411-30 Info@BtS-eu.com WWW.BTS-EU.COM



IMPORTANT SAFETY INFORMATION

This drysuit is intended for use by certified SCUBA divers who have successfully completed a course in the use of drysuits or divers in training under the supervision of a qualified instructor.

!! WARNING !!

Follow all instructions and heed these safety precautions. Improper use or misuse of the drysuit could result in serious injury or death.

!! WARNING !!

This owner's manual is NOT a substitute for drysuit instruction by a qualified instructor. DO NOT USE a drysuit until you have practiced and mastered practical drysuit diving skills, including emergency skills, in a controlled environment under the supervision of a dive instructor, certified by a nationally recognized instructional organization and knowledgeable in the use of drysuits.

!! WARNING !!

Improper use or misuse of this DRYSUIT could result in loss of buoyancy control, including uncontrolled descents and uncontrolled rapid ascents, resulting in drowning, decompression sickness, or air embolism.

!! WARNING !!

Improper use or misuse of this DRYSUIT could result in exposure to thermal hazards, including rapid body overheating (hyperthermia) or cooling (hypothermia), resulting in stroke or seizure.

!! WARNING !!

Do not use the drysuit as a lift bag. If you use the drysuit as a lift bag and lose your grip on the object, you may become excessively buoyant.

This may result in a rapid ascent.

OSP-711-151



!! WARNING !!

Rapid ascent is dangerous and may cause air embolism or decompression sickness, either of which can result in serious injury or death.

!!! DANGER !!!

Ice diving (diving in water 40°F (5°C) or less) is extremely hazardous. Do not engage in ice diving unless you have been thoroughly trained and specially equipped.

Read this entire manual before using the drysuit, even if you have experience in the use of drysuits. Keep the manual for future reference.

If you resell or loan the equipment to someone, be sure that this manual accompanies the drysuit and is read and understood before the drysuit is used.

Failure to follow all warnings and instructions for use and maintenance of the drysuit may result in serious injury or, in extreme situations, death.

This manual is supplied to the original purchaser of an OMS drysuit. If you have any questions about the use or maintenance of your OMS drysuit, or if you need another copy of this manual, you can download a copy at WWW.OMSDIVE.COM.

IMPORTANT SAFETY PRECAUTIONS AND DRYSUIT GUIDELINES

The following DRYSUIT GUIDELINES have been adopted and endorsed by several manufacturers of drysuits, including OMS:

- Complete a drysuit diving course from an instructor and stay current by practicing your skills often
- Use a buoyancy compensation device for surface flotation and back up.
- Know your equipment and emergency procedures
- Practice your drysuit diving skills under controlled conditions until they become second nature
- Dive with a dive partner who understands your drysuit system



- Use the correct amount of insulation for the water temperature in which you are diving and exercise rate
- Do not weight yourself heavier than neutral buoyancy with an empty tank.
 Your weighting should allow you to make a safety stop at ten feet upon completion of your dive with a tank containing 500 psi (34 Bar) of air or less
- Check your valves, zipper and seals before each dive
- Perform preventive maintenance and repairs on your drysuit and valves regularly, or have them serviced by a qualified individual
- · Know your limitations and do not exceed them
- Water or air temperatures below 70°F (21°C) constitute cold water diving
- Water or air temperatures below 40°F (5°C) constitute ice diving. Ice diving is very dangerous and requires special equipment, training, preparation and procedures



INTENDED USE AND FUNCTION OF A DRYSUIT

OMS drysuits are shell drysuits and provide minimal thermal protection. The drysuits are designed to be used in combination with insulated undergarments as well as head and hand protection. The shell drysuit provides a dry air layer around the covered portions of the body. A similar example is a raincoat. As with a raincoat, the coat keeps you dry and what you wear underneath keeps you warm. This approach provides you with a versatile drysuit which can be used in a wide range of diving conditions by adjusting the insulation and accessories to your personal needs.

!!! CAUTION !!!

A OMS drysuit is intended to keep you dry, the divewear insulation you wear underneath will keep you warm. The amount of divewear insulation you will need varies due to individual diver tolerance when combining water temperature, exposure time, diver activity level and personal metabolic rate.

Some type of insulation should be worn even when diving in warm waters to lessen the suit squeeze. Diving without any insulation can become uncomfortable with little to no air inside the drysuit.

Do not wear more insulation than the diving conditions require as overheating can occur.



SELECTING AND FITTING A DRYSUIT

OMS has 5 sizes for men.

When selecting the size of a drysuit, start with the sizing table. The size given will represent a starting point. The key to getting the correct size is to first put on the maximum amount of divewear insulation you anticipate using.

SIZE GUIDELINES

US SIZE GUIDELINES					
	S	M	L	XL	XXL
Height	5'4" - 5'8"	5'6"-5'10"	5'8" - 6'	5"10"-6'2"	6' - 6'4"
Chest	35-37	38-40	41-43	44-46	47-49
Hips	32-34	35-37	38-40	41-43	44-46
Floor - Crotch	33-34	34-35	35-36	36-37	37-38
Shoe Size	8-9	9.5-10	10.5-11.5	12-13	12-13
Boot Size	M	L	XL	XXL	XXL

EUROPEAN SIZE GUIDELINES					
	S	M	L	XL	XXL
Height	163-173	168-178	173-183	178-188	183-193
Chest	89-94	97-102	104-109	112-117	119-124
Hips	81-46	89-94	97-102	104-109	112-117
Floor - Crotch	84-86	86-89	89-91	91-97	94-97
Shoe Size	40-42	42-43	43-44	45-46	45-46
Boot Size	M	L	XL	XXL	XXL

Special Fitting Note: *Measurements are guidelines only.* Individual insulation needs, fit preference and even diving equipment configurations can affect the suit size selected.

BEFORE PUTTING ON A DRYSUIT:

- Check the fit of the divewear. Ill-fitting divewear insulation will affect the fit of the drysuit.
- Check the fit of the seals see the seal sizing portion of this manual
- Review the instructions in this manual on how to put on the drysuit

PUT THE DRYSUIT ON OVER YOUR DIVEWEAR & COMPLETE THE FOLLOWING FIT EVALUATION:

- The drysuit should not restrict breathing
- Feet should not be cramped
- \bullet Ease of breathing:There should be no restriction when taking a deep breath



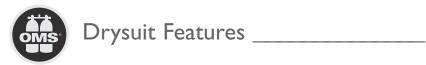
· Complete the range of motion exercises:

Overhead reach: Reach up with both hands as if you were trying to reach the valve on your tank; you should be able to do this without the drysuit pulling up tight in the crotch

Cross your arms reach: Reach across the chest with both arms (like you were hugging yourself.) You must be able to reach and operate the exhaust valve on the left shoulder

Crouch and reach: Kneel down, sit back over your heals and lean forward. This position checks the leg length and torso length at the same time. The drysuit should not be restrictive or binding

The fit of a drysuit is important and, if you are between sizes, the larger size is the better choice.



COMMON OMS DRYSUIT FEATURES

DRYSUIT VALVES

Your drysuit is equipped with an inlet and exhaust valve for controlling the air volume inside your drysuit. The inlet valve allows you to put air into your drysuit during descent as needed or to inflate the drysuit while at the surface for additional flotation. The inlet valve body swivels and allows the drysuit inflation hose to be routed around the right or left side of the diver.

The exhaust valve is used to vent unnecessary air from the drysuit. The exhaust valve can be used to release air automatically or can be manually operated. Most diving is done with the exhaust valve in the automatic mode at the lowest opening pressure which keeps the smallest amount of air in the drysuit. Set the valve to the lowest opening pressure by rotating the valve body completely counterclockwise until you reach a stop (see the section on MAINTAINING BUOYANCY CONTROL DURING THE DIVE for more information.) To vent air from the drysuit in the automatic mode make the valve the highest point in the drysuit; i.e., lift your left elbow up so that the valve is at the highest point on your arm.

The manual exhaust mode is used primarily on the surface when additional flotation is needed. In the manual mode, the valve is set at the highest opening pressure by rotating the exhaust valve body fully clockwise until a stop is reached. To vent air from the drysuit, position the valve at the highest point and fully press down on the valve. The valve can be manually operated to vent air from the drysuit even in the automatic or partially closed mode.

A MiFlex drysuit hose is included

NECK & WRIST ZIPSEALS™

The neck and wrist seals provide a watertight seal around the neck and wrist. Sizing adjustments must be made to get a proper fit and seal.

OMS drysuits are configured with DUI's patented ZipSeals™. These offer the ability to change out seals in minutes. See page ?? for detailed information.

BOOTS

OMS drysuits come with an attached dipped neoprene boot.



WATERPROOF ZIPPER

The waterproof zipper provides a watertight closure and allows for putting the drysuit on and removing it. The waterproof zipper is one of the most important parts of your drysuit. Read the instructions on the use and care of the waterproof zipper before using. Misuse could result in permanently damaging the zipper.

SUSPENDERS

Suspenders hold the crotch of the drysuit up which improves leg movement. The suspenders also allow the upper half of the drysuit to be worn down around the waist before or between dives.

TELESCOPING TORSO

The telescoping torso section provides extra room for putting the drysuit on or removing it. The extra material then folds over at the hips when the extra length is not needed.

CROTCH STRAP

The crotch strap holds the telescoping torso section in place when the drysuit is in use.

WARM NECK COLLAR

The design minimizes water circulation around the neck and helps keep the neck warm.

ZIPPER FLAP

Your OMS drysuit is equipped with a zipper flap to reduce chafing from other dive equipment

DRYSUIT HOOD

Your OMS drysuit comes with an OMS drysuit hood.

! CAUTION!

Do not wear fins that are too tight. If you block the blood flow to the feet, you may suffer cold and disabling foot cramps.



SILICONE SEALS & TRIMMING GUIDES

Your OMS drysuit is equipped with patented DUI Silicone ZipSeals™. ZipSeals make it possible for the diver to replace a torn neck or wrist seal in minutes. It also allows the diver to remove the wrist seals and replace them with ZipGloves™. ZipSeals is a unique feature found only on the OMS drysuit.

Silicone neck and wrist seals are trimmed to fit to provide a comfortable water-tight seal. They are tapered and have a series of trim lines (small raised lines running around the outside surface of the seal.) The trim lines start at the seal opening and with each line the opening gets progressively bigger. These lines can be used as a guide when trimming the seals to keep the line even. A good pair of scissors is needed to make smooth cuts. If possible, use a brand new pair of scissors and use these exclusively for trimming your seals. Use the Seal Sizing Tables to determine the best starting point for you.

Start by measuring the circumference of your neck and wrists and compare these measurements to the Seal Sizing Table. This will establish a starting point. If your wrists are different sizes you can trim each seal to match each wrist.

Try on the seal. For ease of fitting, you can remove the ZipSeals from the suit. For the neck seal, position the seal as low on your neck as possible. It should be snug, but not tight. If you are new to drysuit diving, a snug neck seal may feel a bit uncomfortable out of the water. Once in the water, a properly trimmed neck seal is comfortable.

To create an adequate seal, approximately 1"-1.5" of the seal should lay flat against the skin.

Wrist seals should be worn just above the wrist bone*. They should be snug but not tight and should not restrict blood flow to the hands. If you experience tingling in your hands, trim seals further.

If this is the first time you have trimmed seals and you are concerned about over trimming the seals, start by moving down two sizes smaller than on the Seal Sizing Table. If the table recommends trimming at line 5, start by trimming at line 7 and check the fit. If the seal is overly snug you can trim on line 6. You can even trim between the lines.

*A percentage of divers have tendons that cause an indentation when the wrist is flexed. This may cause leakage when the wrist is flexed during the dive. In this case the diver should wear the seal higher on the wrist (up the arm) past the tendons.



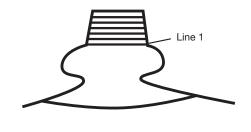
SILICONE NECK ZIPSEAL SIZING TABLE

Below is a guide chart for trimming silicone neck ZipSeals. Remember, these are only guidelines. If unsure, trim at least two lines smaller than recommended and only trim one line at a time.

SPECIAL NOTE:

Due to the stretch, some divers prefer to wear the silicone seals more snugly than typical seals. Older or heavier divers may prefer a looser fit than shown below.

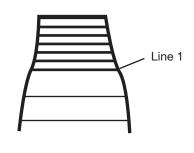
Neck Measurement		Seal Trim Line	
Inches	mm	Silicone	
< 11	279	13	
11.5	292	12	
12	304	12	
12.5	318	11	
13	330	11	
13.5	342	10	
14	356	9	
14.5	368	9	
15	381		
15.5	394	8	
16	406	_	
16.5	419	7	
17	432	6	
17.5	445		
18	457	5 - 3	
18.5	470		



SILICONE WRIST ZIPSEAL SIZING TABLE

Below is a guide chart for trimming silicone wrist ZipSeals. Remember, these are only guidelines. If unsure, trim at least two lines smaller than recommended and only trim one line at a time.

Wrist Measu	Wrist Measurement		
Inches	mm	Silicone	
4.5	114	10	
5	127	9	
5.5	140	8	
6	152	٥	
6.5	165	7	
7	179	6	
7.5	191	5	
8	203	4	
8.5	216	3	
9	229	2	





!! WARNING !!

A neck seal that is too tight can restrict the blood flow to your brain, resulting in serious injury or death.

!! WARNING !!

A wrist seal that is too tight can restrict the blood flow to the hand resulting in discomfort, loss of sensation and predispose the hands to cold injuries.

PUTTING ON THE WRIST SEALS

- · Remove jewelry which can damage or get caught in the wrist seal
- To prevent the Divewear from bunching up in the drysuit sleeve, place the thumb loops located inside the divewear sleeve openings over the thumb or grasp the cuff of the garment with the finger tips
- Pull on the sleeve to where your fingers are sticking out of the seal by I" 2"
- · Bring the fingertips of the hand together forming a point
- With two fingers from the other hand stretch the seal sideways and pass the hand through the seal
- The seal should lay flat against the skin and there should be no wrinkles in the sealing surface. Make sure the thumb loops and/or divewear material are not under the sealing surface

PUTTING ON THE NECK SEAL

- Remove jewelry which can damage or get caught in the wrist seal
- Place the seal on top of your head
- From the outside of the suit, grasp the neck seal by placing both hands on the inside of the seal
- Stretch the seal wide with your hands flat (do not dig your fingernails into the neck seal). Your thumbs should remain on the outside of the seal
- Spread the neck seal as wide as you can, turn your head to the side and pull the neck seal over your head
- The seal should lay flat against your neck. There should be no wrinkles or folds or any items under the seal, i.e. divewear collar, hair, etc.



REMOVING THE WRIST SEALS

- Insert the index and middle fingers of the right hand under the left wrist seal. Slide the fingers along the inside of the wrist, keeping your fingernails against the wrist and away from the seal
- Grasp the sleeve material between your fingers and thumb and pull your arm out of the seal but not out of the sleeve. Slide the drysuit off the left shoulder
- Put your left arm around your back and, with your right hand, grasp the
 material of the left sleeve. Pull the sleeve off your left shoulder and arm.
 Remove your right wrist seal in the same way and pull the right arm free of
 the sleeve

REMOVING THE NECK SEAL

- From the outside of the suit, reach through the top of the neck seal with both hands
- Spread the neck seal as wide as you can with your hands flat (do not dig your fingernails into the neck seal). Be sure that your hands are inside the seal only and not inside the neck ZipRing. (If your fingers are inside the neck ZipRing, it will make the ZipRing smaller and may make the seal more difficult to remove.)
- While spreading the neck seal, lift with your arms as you tuck your head to your chest. Be sure to keep the ZipRing level (if the ring is pulled up at an angle, the dimensions of your head get larger making it more difficult to remove). Put your head under the seal and out of the drysuit
- Should you require assistance, have your dive partner put his/her hand inside the zipper opening under the inlet valve. Gently lift the front of the drysuit until it is over your head. Do not strain the drysuit zipper



INSTALLING & USING ZIPSEALS™

Your OMS Drysuit is equipped with patented DUI ZipSeals™. Zipseals make it possible for the diver to replace a torn neck or wrist seal in minutes. With practice you can do this in less than a minute!

!! WARNING !!

Improper use or misuse of ZipSeals and/or ZipGloves could result in suit flooding and loss of buoyancy control, including uncontrolled descents and uncontrolled rapid ascents, resulting in drowning, decompression sickness, or air embolism. Always check ZipSeals attachment prior to every dive.

Improper use or misuse of ZipSeals and/or ZipGloves could result in suit flooding and exposure to thermal hazards, including rapid body cooling and hypothermia. Always check ZipSeals attachment prior to every dive.

WRIST ZIPSFALS

INSTALLING WRIST ZIPSEALS

1. Your drysuit is equipped with ZipRings on the sleeves



2. Apply a small amount of soapy water into the grooves on the wrist ZipSeal (I part mild dish soap to 10 parts water)





3. Invert the seal so you can get your fingertips on the inside of the ZipRing (this will help you press the rings together)



4. Insert the entire ring of the ZipSeal into the sleeve



5. Line up the grooves on the wrist ZipSeal with the grooves on the sleeve. Press together. You should feel the grooves "click" together



6. Repeat the procedure on the other sleeve

Remember: ALWAYS double check each ZipSeal before every dive to ensure the grooves are securely snapped together

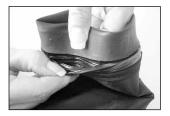
REMOVING WRIST ZIPSEALS

I. While holding onto the ring on the sleeve, gently insert the tip of your finger into the groove on the ZipSeal





2. Gently peel back the wrist ZipSeal while pulling the ring on the sleeve outward. Remove the rest of the wrist ZipSeal from the sleeve



3. Repeat on the other sleeve

NECK ZIPSEALS

INSTALLING A NECK ZIPSEAL

- 1. Your drysuit is equipped with a ZipRing on the neck. Turn the suit inside out
- 2. Spray a small amount of soapy water into the grooves on both sides of neck ZipSeal (1 part mild dish soap to 10 parts water)



3. Pull the double ring on the drysuit slightly apart



4. Completely insert the neck ZipSeal into the ZipRing on the drysuit and line up the grooves





5. Press the grooves together with your fingertips until you feel the grooves "click" together

Remember: There are two sides of the drysuit neck ZipSeal and both sides need to be locked in place



6. After pressing them together run your fingers around the neck ZipSeal once more to ensure it is secure on both sides of the neck seal



7. Turn the suit right side out before diving



REMOVING A NECK ZIPSEAL

Removing a neck ZipSeal can be more difficult as it is locked between two rings

I. Insert your fingertip between the ZipRing on the neck seal and the ZipRing on the drysuit



2. Insert your thumb between the ZipRing on the neck seal and the ZipRing on the drysuit to loosen the ring



3. Gently pull the neck ZipSeal out of the ZipRing on the drysuit





ZIPGLOVESTM

ZipGloves are an optional item.

INSTALLING ZIPGLOVES

I. Your drysuit is equipped with ZipRings on the sleeves which allows you to use ZipGloves in place of a wrist ZipSeal. Remove the wrist ZipSeal from the sleeve (see Removing Wrist ZipSeals on page 17)



2. Apply a small amount of soapy water into the grooves on the ZipGlove (1 part mild dish soap to 10 parts water)



3. Invert the ZipGlove so you can get your fingertips on the inside of the ZipRing (this will help you press the rings together)





4. Line up the palm of the ZipGlove with the seam on the arm of the drysuit (make sure you are putting the correct hand on the sleeve - i.e. left glove on the left arm)



5. Line up the grooves on the ZipGlove with the grooves on the sleeve



6. Press together. You should feel the grooves "click" together



7. Run your fingers along the entire ring to ensure they are secure



8. Repeat the procedure on the other sleeve



REMOVING ZIPGLOVES

Remove ZipGloves the same way as removing wrist ZipSeals.

DIVING WITH ZIPGLOVES

Put on the liner before putting your hand in the gloves. More than one liner can be worn at a time for colder water applications. The liners are made with fast drying insulation which is used in a wide variety of industrial cold/wet applications.

After putting on the drysuit with ZipGloves, secure the wrist strap on the gloves. Do not over tighten the wrist strap as this could restrict blood flow to the hands.

MAINTENANCE

- I. After diving, rinse the exterior of the glove with fresh water along with the rest of the drysuit.
- 2. If any moisture got into the glove (i.e. puncture or perspiration), remove the gloves to ensure that the inside of the gloves dry completely.

REPAIR

If you think you have a puncture or leak in your glove:

- I. Remove the glove from your drysuit.
- 2. Turn the glove inside out and fill with water.
- 3. Water will drip from the hole.
- 4. Mark a I" diameter circle around the hole.
- 5. Allow to dry completely.
- 6. Apply AquaSeal to this I" area. Follow the instructions provided by AquaSeal.
- 7. Allow to dry completely.
- 8. Turn right side out and attach to drysuit.

REMEMBER: Before diving, ALWAYS check that your ZipRings are locked in place.



CONNECTING THE DRYSUIT INFLATOR HOSE TO YOUR REGULATOR

The drysuit comes with an accessory low-pressure (LP) hose to provide low-pressure air to the drysuit inlet valve. The hose needs to be installed by your DUI dealer in one of your regulator's LP 3/8" (9.5 mm) ports. The swivel inlet valve allows the hose to be routed under the right or left arm.

NOTES TO INSTALLER:

!! WARNING !!

Never connect the low-pressure inflator hose to a highpressure port on your regulator. If the hose is connected to a high-pressure port, it may fail without warning causing severe personal injury.

Regulator first stages have LP ports which are 3/8" (9.5mm) and are smaller than the high-pressure (HP) port(s) which are 7/16" (11 mm.) However, care must be taken with older regulators where the HP and LP ports are all 3/8" (9.5mm). In most cases, HP ports are marked HP. However, if the output pressure of the port is in question it should be checked. The maximum output pressure of a LP port should be 200psi (13.8 bar.) Once an LP port has been located and the plug removed, check that the O-ring is present and in good condition on the hose. Also check the hose fitting to ensure the threads and O-ring are free from dirt or debris. Install the threaded end of the hose into the port using a 9/16" (14 mm) wrench. Do not over tighten. The fitting should be tightened to 3.3 ft-lb (14.7 N.)

!! WARNING !!

Do not substitute a short hose for the DUI hose supplied with your drysuit. If the hose is bent, kinked or restricted when worn, the inflator valve of the drysuit may not operate correctly.



BEFORE YOUR FIRST DRYSUIT DIVE

Before using your drysuit for the first time:

- · Complete a drysuit diving training course
- Completely read the manual and become familiar with diving and emergency procedures
- Complete the fit check
- · Adjust the neck and wrist seals to insure proper fit
- Select the correct insulation/divewear and accessories for the planned dive
- Have the drysuit inflation hose connected to your regulator
- Check for proper fitting of all other equipment such as fins, weight system, BCD, etc.

PREPARING TO DIVE WITH YOUR DRYSUIT

PRE-DIVE INSPECTION OF YOUR DRYSUIT

Inspect the seals on your drysuit before diving. If a seal is cracked, sticky or worn, replace it before diving.

Check your drysuit zipper before diving. If you cannot close the zipper with two fingers, lubricate it with zipper wax. To do this, close the zipper and lubricate the outside of the zipper only. Inspect the zipper for damaged teeth, or teeth out of alignment. These signs indicate a damaged zipper. If such signs are evident take your drysuit to the nearest OMS dealer for inspection and repair.

! CAUTION!

Do not use silicone spray on your zipper. A build up of silicone can make your drysuit difficult to repair.

If your drysuit has been in storage for over a month, perform the above inspections well before your scheduled dive. Allow sufficient time to obtain necessary materials and repairs. Before each dive, check the inflator valve and the exhaust valve. The inflator valve should be tested by hooking up your regulator to a full air cylinder and pressing the inflate button.



To check the exhaust valve, tie off the wrist and neck seals with rubber bands and inflate the drysuit until air exhausts through the exhaust valve. Grasp the exhaust valve; press it to check the manual override function.

PUTTING ON YOUR DRYSUIT

Note: If the weather is warm, set up all of your other equipment before putting on your divewear and drysuit.

- · Remove all jewelry that can damage or get caught in the drysuit or seals
- Review Putting On the Drysuit Seals. The fit of wrist and neck seals should have been checked and seals trimmed if needed

Note: Make sure the waterproof zipper is completely open when putting on your taking off the drysuit.

- 1. Open up the the waterproof zipper completely
- 2. Open up the drysuit by folding it at the waist exposing the suspenders. The suspenders should be completely exposed and laying outside the fold
- 3. Make sure the crossover in the suspenders is in the back of the drysuit. Pick up the drysuit as if it is pair of pants
- 4. Step into the lower half of the drysuit just like a pair of pants. If footing is not stable such as on a rocking boat it is best to sit down to start the process
- 5. Pull the drysuit completely up around the waist. Be sure to pull the suit up by the material and not the suspenders. Pull the suspenders up over the shoulders. Adjust the suspenders length with the slide on the two front straps. The suspenders are to keep the crotch in place and do not need to be tight
- 6. Pull the excess drysuit length up under the arms (this will give you the maximum amount of material to pull over your head)
- Carefully insert your right arm into the right sleeve using the appropriate method of putting the seal on for the type of seal that is on the drysuit.
 Adjust the seal so that it seals properly
- 8. Repeat the process with the left arm and adjust the wrist seal
- 9. Bring the suit up so that it is now on your shoulders
- 10. Bring the shoulders of the drysuit on top of your head and pull the seal down over the head.



- 11. Fold the excess drysuit length at the hips and connect the crotch strap
- 12. With the zipper now laying smoothly along the body check that nothing is sticking out and there are no twists in the zipper
- 13. Grasp the waterproof zipper pull on the right shoulder and pull the zipper closed. Do not use force. If resistance is high or increases, stop, backup the slider and check the zipper. The zipper track should lay flat with no twist and there should be nothing caught in it. Proceed once the problem has been corrected. The waterproof zipper is one of the most important parts of the drysuit. Do not force it
- 14. Pull the waterproof zipper down flush with the stop at the end of the zipper. Note: It is easier to do this if you pull the slider with the left hand and at the same time grasp the closed end of the zipper in the front of the chest with your right hand to provide resistance



DIVING WITH YOUR DRYSUIT

!! WARNING !!

This owner's manual is NOT a substitute for drysuit instruction by a qualified instructor. DO NOT USE a drysuit until you have practiced and mastered practical drysuit diving skills, including emergency skills, in a controlled environment under the supervision of a dive instructor certified by a nationally recognized instructional organization and knowledgeable in the use of drysuits.

Drysuit diving is an acquired skill that requires specialized training, practiced under controlled conditions and adequate exposure time for the diver to adapt to open water diving in a drysuit system.

Complete the fit check and seal sizing before preparing to dive. Practice putting on and taking off the drysuit and seals so it becomes second nature.

PREPARING TO DIVE

!! WARNING !!

Maximum workrate levels vary due to the individual diver tolerance when combining water temperature, exposure to high ambient air temperatures and personal metabolic rate.

- · Assemble all diving gear and have it ready to dive
- Put on your divewear insulation appropriate for the diving conditions
- Put on your OMS drysuit
- Open drysuit exhaust valve fully by turning counterclockwise
- Vent excess air from drysuit: Place a finger under the neck seal and squat down venting all the air from the drysuit. Remove your finger from under seal and stand up
- Put on the remainder of equipment



ENTERING THE WATER

- Partially inflate your BCD before entering the water
- A giant stride entry is the most common water entry from a boat. When
 entering the water feet first, the excess air in your drysuit will be forced into
 the upper parts of the drysuit. Make sure that the exhaust valve is
 completely open before entering the water

!! WARNING !!

Do not jump in the water with excess air in the drysuit. The excess air in the drysuit is forced upward in the drysuit when entering the water. This excess can collect around the neck seal or up the sleeves where it has no outlet. Jumping from significant heights with excess air in the drysuit can produce a blow to the chin sufficient to render the diver unconscious.

ACHIEVING NEUTRAL BUOYANCY AT THE SURFACE

Diving safely requires a precautionary safety stop at 10-15 feet (3-5 m) before surfacing. Additional weight is needed to allow neutral buoyancy with 500 psi (35 Bar) or less remaining in the cylinder. After achieving neutral buoyancy at the surface with a full tank of air, add an amount of weight equal to the weight of the air in your full cylinder. Use the following procedure to check your buoyancy while using single or double cylinders.

! CAUTION!

Your weight requirements will change from fresh water to salt water.

! CAUTION !

Weight requirements are different for different cylinder sizes and combinations and a buoyancy check should be done with the configuration with which you plan to dive.



! CAUTION!

Your weight requirements will change with changes in the amount of divewear insulation worn under the drysuit.

- To check your weighting, enter controlled water fully dressed in your scuba unit, drysuit and insulation
- Vent all of the air from your drysuit by assuming a vertical position in the
 water and opening the drysuit exhaust valve completely by turning it
 counterclockwise until it stops. Lift your left elbow to make the exhaust
 valve the highest point in the drysuit
- Vent air from your BCD until you become neutrally buoyant with your lungs full of air. When you exhale you will start to descend. When you are neutrally buoyant only the top of your head remains above the surface
- If you are not neutrally buoyant and continue to descend adjust your weight until you are neutral with your BCD fully deflated
- Once you have reached neutral buoyancy with a full tank and your BCD is fully deflated, add additional weight to compensate for a near empty tank.
 See the table below for the estimated weight to be added

ESTIMATED CHANGES IN CYLINDER WEIGHT

The following table provides an estimate as to the change in the weight of a single cylinder during the course of a dive assuming 80% of the air is consumed. For double cylinders, multiply by two.

TABLE SHOWING CHANGES IN CYLINDER WEIGHT

Volume Air in Cylinder Approximate Weight Change

Cu-ft	liters	Weight lbs	Weight kg
40	1452	2.6	1.2
50	1815	3.2	1.5
60	2178	3.8	1.7
72	2614	4.6	2.1
80	2904	5.1	2.3
95	3449	6.1	2.8
100	3630	6.4	2.9
120	4356	7.7	3.5



MAINTAINING BUOYANCY CONTROL DURING THE DIVE

Diving with a drysuit requires both buoyancy and trim control. Both of these require controlling the drysuit's free-air-volume. The free-air-volume is the bubble of air which can freely move around inside the drysuit. This volume of air is not part of the air trapped in the undergarments. The free air volume contributes little or nothing to the overall insulation value. However, this roving bubble is always moving to the highest point of the drysuit as you change your attitude in the water. If the roving bubble is too big, it can lead to trim problems such as the feeling your feet are floating up. The diver can measure the size of this bubble by rotating the body to a vertical position and holding one arm up over the head thus allowing the free air to move up this arm. The drysuit will be collapsed around the arm up to the bottom of the bubble. When the bubble is larger then half the length of the forearm it is getting too big. It is best to keep the bubble small and, if it starts to grow, vent the excess volume off and add air to the BCD to attain neutral buoyancy.

Once on the surface in a vertical posture with your head out of the water, you will notice that there is more pressure on your legs than on your chest. This is normal any time you are in the water and have your head higher than your feet. The drysuit should feel as though it is squeezing you gently all over your body. Though the sensation is quite different than that experienced when wearing a wetsuit, you won't notice it after a few dives or when you are in a horizontal position.

! CAUTION!

User has to adjust the amount of air in the drysuit to adequately loft insulation. Insufficient air can result in the diver being cold.

! CAUTION!

Different tank sizes and different tank materials will require different amounts of weight to compensate for the change in buoyancy from a full tank to an empty tank.

DIVING WITH A SINGLE TANK

As the diver consumes air from a single tank during the dive, the diver will become more buoyant. Depending on the size of the cylinder, this weight change can be as much as 5-6 lbs (2-3 kgs) over the course of the dive. To offset this weight change, a volume of the air totaling 4-6 pts (2-3 l) is needed.



This volume of air can be placed in the drysuit or BCD or distributed between both. Many divers are able to maintain neutral buoyancy during the dive by simply adding air to their drysuit. However some prefer to add air to their BCD keeping a smaller free-air-volume bubble in the drysuit for better trim control.

DIVING WITH MORE THAN A SINGLE TANK

Because of the greater weight change during the course of a dive, the diver should keep the free-air-volume bubble in the drysuit to a minimum and do most of the buoyancy compensation with the BCD.

STARTING YOUR DIVE

At the start of your dive, make sure that the exhaust valve is completely open by turning the valve fully counterclockwise. To automatically exhaust any air in the drysuit, lift your left elbow to raise the valve to the highest point of your body. Keep your wrist lower than your elbow. With your mask on, you may not be able to see the valve, but you should be able to hear the air exiting from the valve. Descend by venting all of the air from your BCD.

DESCENDING

Once you drop past ten feet (3 m), you will start to descend faster. Leave the exhaust valve all the way open. Do not close the exhaust valve. Add air to your drysuit in short bursts, a little bit at a time. The short bursts will control the volume of air going into your drysuit and will help keep the valve from freezing open when air or water temperatures are below 40°F (5°C). Add just enough air to eliminate any uncomfortable squeeze. If you add too much air, your descent will stop.

To equalize a foot squeeze, you must get air into your boots. Air can only enter the boots if you are parallel to the surface or in a slight feet-up attitude.

!! WARNING !!

Some drysuit materials can change buoyancy with depth.

!! WARNING !!

Do not close the drysuit exhaust valve all the way while you are underwater. The valve has been designed to vent automatically whenever the valve is at the highest point of your body. Closing the valve increases the amount of air



trapped in the drysuit and may lead to a loss of control.

Rapid ascent is dangerous and may cause air embolism or decompression sickness, either of which can result in serious injury or death.

OBTAINING NEUTRAL BUOYANCY AT DEPTH

When you reach the desired depth, add just enough air to the drysuit and/or BCD to make yourself neutrally buoyant. Remember to add only small amounts of air. Check the results before adding more. One of the keys to drysuit diving is to dive with the minimum volume of air in your drysuit. Proper weighting is essential to dive with a minimum volume of air in the drysuit.

Use your drysuit and/or BCD to adjust your buoyancy. If you pick up additional weight during your dive (game, salvage items), use a lift bag to raise the additional weight to the surface. A small lift bag can be attached to a goody bag if necessary. If the lift bag becomes too buoyant and you are unable to control it, you can always release it.

!! WARNING !!

Any gas mixes other than air such as Argon and oxygen enriched air to inflate a drysuit requires specialized training.

!! WARNING !!

Do not use your drysuit as a lift bag. If you do and you lose your grip on the object, you may become excessively buoyant. This may result in a rapid ascent.

!! WARNING !!

Maximum operating depth is determined by the users training and experience levels.

ASCENDING IN YOUR DRYSUIT

At the end of your dive, take a moment to check your drysuit exhaust valve before beginning your ascent. Make sure that the exhaust valve is completely open by turning it counterclockwise until it stops.

Your ascent must be slow and controlled. As you start toward the surface, you will become positively buoyant because the air in your drysuit and/or BCD is expanding. Vent air from the drysuit exhaust valve and/or BCD as



needed to maintain neutral buoyancy. You should be able to stop your ascent at any time by simply exhaling.

!! WARNING !!

Your first few drysuit ascents should be made next to a weighted line which can be used to regain control of the ascent if necessary.

Monitor your rate of ascent using your dive computer or timer/depth gauge. Stay within the ascent rate limits of your dive computer. If you are not using a computer, maintain the rate recommended by the tables you are using.

! CAUTION!

Stay within the maximum rate of accent specified by a specific decompression computer and/or tables being used.

Control your ascent by raising or lowering your left arm.

If you are ascending too fast, raise your left arm higher to allow the drysuit to vent more air. If raising you left arm does not slow your ascent adequately, push in on the exhaust valve to activate the manual override.

If you are negatively buoyant and have difficulty ascending, lower your left arm and add a burst of air to your drysuit to add buoyancy. Once you begin to ascend, be prepared to vent air through the exhaust valve.

Be prepared to stop your ascent at any time. Control your rate of ascent so that you are able to make the recommended safety stop at 10' - 15' (3-5 m.) Once you have reached the surface, inflate your BCD before swimming back to the beach or boat.

SURFACE SWIMMING

Inflating your BCD will allow you to swim comfortably on the surface without inflating your drysuit. Inflation of your drysuit while on the surface will place pressure on your neck. Many divers find such neck pressure uncomfortable.

Some divers like to close the exhaust valve all the way while surface swimming to ensure positive buoyancy and prevent water from leaking into the drysuit through the valve. Although it is acceptable to close the valve completely while on the surface, be sure to adjust the exhaust valve to the open position before submerging again.



EMERGENCY PROCEDURE SKILLS

!! WARNING !!

The following emergency procedures should be practiced in a controlled environment (such as a pool) under the supervision of an instructor certified by a nationally recognized agency before the drysuit is used in open water. This manual is NOT a substitute for hands-on training and development of practical skills. KNOWING the procedures is NOT enough. You must be able to PERFORM the emergency procedure skills. Like any skill, it is acquired by DOING, not simply by reading.

Master the following emergency skills (except as noted) before using the drysuit in open water:

INVERTED POSITION (AIR IN FEET)

If you are positively buoyant and turn upside down, you will find yourself drifting toward the surface feet first. It is very important to regain control immediately, because air cannot be vented from the drysuit if you are upside down.

If you find yourself upside down when you are close to the bottom:

- Swim hard toward the bottom.
- Push off the bottom with your hands
- Roll to an upright position
- · Immediately vent your drysuit through the exhaust valve

If you find yourself upside down in mid-water:

- Kick hard toward the bottom
- Bend forward at the waist.
- Roll to an upright position
- · Immediately vent your drysuit through the exhaust valve

If you are unable to recover to an upright position and are experiencing an uncontrolled ascent, flare your body to reduce the speed of your ascent. Spread

35



your arms and legs away from your body, get your fins parallel to the surface of the water, and try to slow your ascent by creating drag. Be sure to continue exhaling as you ascend.

!! WARNING !!

Flaring is a final effort to be used in an emergency only. Do not practice this skill unless you are under the direct supervision of a qualified instructor certified by a nationally recognized instructional organization. Rapid ascent is dangerous and may cause air embolism or decompression sickness, either of which can result in serious injury or death.

INFLATOR VALVE STUCK OPEN

If the inflator valve becomes stuck in the open position, immediately disconnect the low-pressure inflator hose from your drysuit inflator valve and vent any excess air through the drysuit exhaust valve. The most effective way of disconnecting the hose is to push the hose forward into the inlet valve while pulling back on the quick disconnect flange. Practice this skill with gloves on until you are able to disconnect the hose quickly and easily.

If you forget which direction to turn the exhaust valve to open it (counterclockwise), you can manually vent through the automatic valve. Lift your left elbow until it is the highest point of your body and push down on the valve. Air will be exhausted from the drysuit.

If you are unable to vent enough air through the exhaust valve, open the neck seal or wrist seal(s) to allow air to escape. Water will enter the drysuit.

If sufficient air still cannot be vented and you are experiencing an uncontrolled ascent, flare your body to reduce the speed of the ascent. Spread your arms and legs away from your body, get your fins parallel to the surface of the water, and try to slow your ascent by creating drag. Be sure to continue exhaling as you ascend.

! CAUTION!

If you continue to push in on the exhaust valve after all of the air is exhausted from the drysuit, water may enter the drysuit.



INFLATOR VALVE STUCK CLOSED

If the inflator valve is stuck in the closed position, stop your descent and terminate the dive immediately. Use the buoyancy control device as needed to control buoyancy. Return to the surface while venting the expanding air in the drysuit.

LEAKING EXHAUST VALVE

If the exhaust valve is stuck open, the drysuit will not hold air properly. It is also likely that water will enter the drysuit through the open valve.

If the exhaust valve is stuck open, terminate your dive immediately. Use the buoyancy control device as needed to control buoyancy and return to the surface.

EXHAUST VALVE STUCK CLOSED

If the exhaust valve is stuck in the closed position, air cannot be properly vented from the drysuit. This may result in an uncontrolled ascent.

If the exhaust valve is stuck in the closed position, either open the neck seal or a wrist seal to release air. When this emergency procedure is followed, some water will enter the drysuit.

If sufficient air still cannot be vented and you are experiencing an uncontrolled ascent, flare your body to reduce the speed of the ascent. Spread your arms and legs away from your body, get your fins parallel to the surface of the water, and try to slow your ascent by creating drag. Be sure to continue exhaling as you ascend.

SLOW AIR LEAK IN INFLATOR VALVE

If you find a slow leak in the inflator valve, disconnect the low-pressure inflator hose and terminate the dive immediately. Ascend while venting the expanding air in the drysuit through the exhaust valve as normal.

LOSS/INTERRUPTION OF AIR SUPPLY

If your air supply is interrupted or lost, terminate your dive immediately. Control your rate of ascent by venting air from the drysuit through the exhaust valve.



FLOODED DRYSUIT

In the event of a zipper failure or other catastrophic drysuit failure, your drysuit may flood. If your drysuit is flooded:

- Inflate your BCD to establish positive buoyancy
- · Position the leak as low as possible to minimize air loss
- · Perform a controlled ascent
- Terminate the dive

! CAUTION !

The above emergency skills may be practiced in a heated pool under the direct supervision of a qualified instructor certified by a nationally recognized instructional organization.

If you are unable to establish positive buoyancy by inflating the BCD, only then should you consider dropping your weight. Even a small amount of cold water introduced inside the drysuit may "feel" like a catastrophic failure. It is imperative that you make every effort to ascend using your BCD before ditching your weight. If the drysuit "feels" flooded, but in fact is not flooded, the inflation of the BCD plus the ditching of the weight could result in EXTREME POSITIVE BUOYANCY. Depending on the volume of air inside the BCD and the amount of weight carried, some drysuit divers could be as much as ONE HUNDRED POUNDS positively buoyant. Such buoyancy would be impossible to control and would result in a very rapid and uncontrolled ascent.

!!! DANGER !!!

Ditching your weight belt after inflating your BCD can result in the imminent danger of serious bodily injury or death. Do not ditch your weight belt unless anything other than an immediate, rapid, and uncontrolled ascent to the surface will result in imminent death.

DROPPED/LOST WEIGHT BELT

! CAUTION!

The emergency procedures for dropped/lost weight belt should be read and understood. Do not practice these skills except in a controlled environment under the direct supervision of a qualified instructor certified by a nationally recognized instructional organization.

If you drop or lose your weight belt attempt to recover the weights. If you are unable to recover the weights:

- Grab hold of anything you can (ascent line, anchor line, rock) and vent your drysuit
- If you are still unable to control your ascent, assume the flare position
- · Remember to continue to exhale as you ascend

ADJUSTING YOUR OMS DRYSUIT BETWEEN DIVES

In warm weather you can unzip your drysuit while you're out of the water between dives.

! CAUTION!

Adjust divewear insulation to avoid overheating.

If you are still too warm, either remove the upper portion of the drysuit or remove the drysuit entirely.



REMOVING YOUR OMS DRYSUIT

- Remove all other SCUBA equipment, including the hood, before removing your drysuit.
- If the outside of your drysuit got dirty during the dive, wash off the dirt
 before removing the drysuit. Pay particular attention to the waterproof
 zipper. Unzip your zipper completely. If you have a zipper guard, make sure
 that both zippers are completely open.

! CAUTION!

If the zippers are not fully open when putting on or removing the drysuit, the zippers may be damaged.

- I. Undo the crotch strap that holds the torso of the drysuit in place. Pull the drysuit up so that the excess torso length of the drysuit rides as high on your chest as possible.
- 2. Review removing the Drysuit Wrist Seals on Page 14
- 3. Review removing the Drysuit Neck Seal on Page 14
- 4. On the left wrist, grasp the sleeve material between your fingers and thumb and pull your hand out of the seal but not out of the sleeve. Slide the drysuit off the right shoulder
- 5. Put your left arm around your back and, with your hand, grasp the material of the right sleeve. Pull the sleeve off your left shoulder and arm. Remove you right wrist seal in the same way and pull the right arm free of the sleeve
- 6. Slide the suspenders off your shoulders and unfold the drysuit down to your waist. Sit down to remove your legs



TROUBLESHOOTING

The following are the most common issues if you are experiencing a leak in your OMS drysuit:

LEAKING AT THE WATERPROOF ZIPPER

This may be caused due to the following reasons:

- I. Not completely closing the waterproof zipper: Check to see that the zipper is completely closed before using the drysuit
- 2. Zipper fraying: If the zipper is fraying the threads can get caught in the zipper teeth. Remove any excess thread with a small pair of sharp scissors. Be careful not to cut any of the rubber just the loose threads
- 3. Broken zipper reinforcement: This ia at the end of the zipper. This can be caused due to overstressing the zipper when putting the drysuit on or removing it. If the zipper reinforcement has been broken, the zipper must be replaced

LEAKING AT THE NECK OR WRIST SEALS

This may be caused due to the following reasons:

- I. Seals are not laying flat against the skin: Check to see that the seals are laying flat against the skin with at least I" of sealing surface and there are no wrinkles or folds
- 2. Hair or clothing is preventing a seal. Check to make sure there is no hair or clothing under the sealing surface
- 3. Trimming the seals too big: Replace the leaking seal with one that is smaller (has more lines on the seal)

LEAKING AT THE WRIST SEALS

Approximately 1 in 3 people have prominent wrist tendons when grasping objects such as anchor line or boat ladder: If you experience leaks when doing this, we suggest these following options:

- I. Seal the wrist seal higher on your arm, past the area with prominent tendons
- If you are using heavy-duty latex seals, replace with regular latex or silicone seals
- 3. If you are using regular latex seals, replace with silicone seals
- 4 Use ZipGloves as they will replace the need for wrist seals



LEAKING EXHAUST VALVE

The most common issues are:

- 1. Dirt, sand or foreign object is inside the valve;
 - a. Open and close the valve 3 times and tap it
 - b. Push the button 3 or 4 times
 - c. Flush the valve with fresh water from your faucet or garden hose
- 2. Pinched diaphragm (This is less common and is only needed should #I not correct the issue):
 - a. Remove the backplate of the exhaust valve
 - b. Flush the valve with fresh water from your faucet or garden hose
 - c. Check to make sure the diaphragm is laying flat and is not pinched. If it is pinched, un-pinch it so that it lays flat
 - d. Reattach the backplate on the exhaust valve
- 3. Reverse squeeze In some cases, if very little or no air is inside the suit, a reverse squeeze can allow a few drops of water in the suit. try one of the following suggestions:
 - a. Add a little more air into the suit
 - b. After completely opening the valve, turn the valve closed 2 clicks
- 4. Swimming at the surface in rough waters: if you are diving in waters with rough surface conditions and will be swimming, close the valve. Small amounts of water can enter the valve from the side in these conditions. Be sure to open the valve before you begin your dive

LEAKING INLET VALVE

Check to see that the inflator hose is completely attached to the inflator valve. If the hose is not attached and the inflation button is pushed, this can allow small amounts of water to enter the drysuit

OTHER MISCELLANEOUS LEAKS

Visually examine the area where the leak was experience and look for a tear or puncture. If it is not visible, the drysuit should be leak tested.



CARE AND MAINTENANCE OF YOUR OMS DRYSUIT

Proper maintenance of your drysuit will greatly extend its useful life.

When finished diving for the day, rinse the outside of your drysuit thoroughly with fresh water. Pay particular attention to the zipper and valves.

Flush the exhaust valve and the inlet valve with running water. Blow the valves dry with compressed air after flushing.

!! WARNING !!

Drysuit valves must be cleaned after each use in the same way that your regulator must be cleaned. Inlet valves may stick due to a build-up of salt in the valve. Exhaust valves may stick due to lint, dirt, sand or hair in the valve.

If the inside of your drysuit became wet, rinse the inside of the drysuit also.

Silicone Seals: Due to the nature of the material, silicone seals can attract dirt and lint. Use mild soap and water and a soft cloth to clean your DUI silicone seals when needed.

After rinsing the drysuit, open the zipper, and hang the drysuit by the boots over a line or drying rack in a shady spot to dry.

When the drysuit is completely dry outside, feel the inside of the drysuit (all the way down to the socks/boots.) If there is any moisture inside the drysuit, turn the drysuit inside out and allow the inside to dry as well.

! CAUTION!

Do not hang your drysuit in the sun.

WATERPROOF ZIPPER CARE

Your waterproof zipper is the heart and soul of your drysuit. Follow these recommendations to increase the life expectancy of your waterproof zipper:

- Do not "muscle" in or out of your drysuit it stresses the ends of the zipper
- Make certain your zipper is open all the way when putting on and taking off your suit
- Before taking off your self-don suit, undo your crotch strap and pull the



Care & Maintenance

telescoping torso above your waist - this will give you plenty of room when pulling the suit over your head

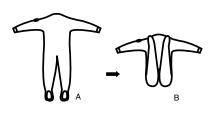
- · Rinse your zipper with fresh water after every dive day
- Lubricate your zipper after every dive day with zipper wax on the exterior portion of the drysuit zipper
- · Do not use silicone spray as it attracts dirt
- Every six months or 25 dives, gently scrub you zipper with a soft toothbrush using mild soap and water. Lubricate your zipper after this
- If your zipper is fraying, remove any excess threads with a small pair of sharp scissors, be careful not to cut any of the rubber just the loose threads
- Store your drysuit with the waterproof zipper in the open position

DRYSUIT STORAGE

Proper storage will extend the life of your drysuit. Store your drysuit in a cool dry place on a wide hanger and the zipper open. The storage area should be free of ozone generators, such as electric or gas appliances. If you must store the drysuit in areas with ozone generators it is best to fold the drysuit loosely with the zipper open and place it inside a sealed plastic bag.

FOLDING YOUR OMS DRYSUIT FOR TRANSPORTING

- A. Lay the dry suit with the zipper open face down on a clean, flat surface with the arms out to the sides. Pull the shoulders up so that the zip seal neck is laying flat.
- B. Fold the legs up so that the toes of the drysuit go just beyond the shoulder line.
- C. Fold the bottom portion of the drysuit toward the upper portion, making approximately a 12" (300 mm) folded section.
- D. Fold once more so that the bottom of the last fold now rest at about the shoulder line.









- E. Tuck the wrist seals into the sleeves and fold sleeves across the entire package.
- F. Larger drysuits may require folding the suit in half to fit into bag for transporting.

HANGING DRYSUIT FOR STORAGE

For storage between dives the drysuit is best hung in a cool, dry space away from ozone generators, i.e. electric motors, gas pilot lights and sun light. The suit should be hung up on a quality drysuit or wetsuit hanger.

- The zipper should be left in the open position.
- Any hard accessory dry glove ring installed on the wrist seals should be removed. This does not include ZipSeals[™] or ZipGloves[™].
- Place suit on hanger taking care not to damage the neck seal with the hanger hook. If the suit is equipped with a neck ZipSeal[™], hang the suit so the back of the neck ring is up against the hanger's hook. Insure the neck

METHOD FOR DISPOSING OF DRYSUIT

Use the appropriate receptacle for disposing of drysuit at the end of its useful life.



OCEAN MANAGEMENT SYSTEMS LIMITED WARRANTY

Ocean Management Systems (OMS) warrants that your drysuit (except for the boots, neck seal, wrist seals, zipper and valves) will be free from defects in materials and workmanship for a period of three (3) years from the date of original retail purchase.

OMS warrants that the zipper, boots, the exhaust and inlet valves, and the crotch strap will be free from defects in materials and workmanship for a period of one (I) year from the date of original retail purchase with proof of purchase.

OMS warrants that the neck and wrist seals will be free from defects in material and workmanship for a period of ninety (90) days from the date of original retail purchase with proof of purchase.

OMS warrants that the Glove Systems and other accessories will be free from defects in materials and workmanship for a period of one (I) year from the date of original retail purchase with proof of purchase.

Any product determined by OMS to be defective in materials or workmanship in accordance with the above warranties will be repaired or replaced at the option of OMS, free of charge, when received at the factory freight prepaid, together with proof of purchase. The original warranty date applies regardless of whether the item is repaired or replaced.

This warranty is expressly in lieu of all other warranties. Any implied warranties of merchantability or fitness for a particular purpose are limited to the same duration as this express warranty.

This warranty does not cover, and OMS shall not be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of implied warranties, incidental or consequential damages, so the above limitations and exclusions may not apply to you.

This warranty does not cover fading or any damage resulting from misuse, abuse, neglect, alteration, failure to perform maintenance as instructed, damage caused by contaminants, or unauthorized repair or service.

This warranty does not cover any representation or warranty made by dealers beyond the provisions of this warranty.

This warranty does not cover costs incurred for normal repair, inspection and preventative maintenance.

This warranty is a consumer warranty extended only to the original retail purchaser, and does not apply to drysuits or equipment used for commercial purposes.

You must establish proof of purchase to obtain warranty service or replacement. Proof of purchase may be established by completing the Warranty Registration Card and mailing to OMS.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



OMS has extensive service facilities in Europe and the USA offering the highest quality repair services for your drysuit and equipment:

EUROPE

BTS EUROPA AG

Klosterhofweg 96

Moenchengladbach 41199

Germany

+49 216 66 75411-30

Info@Bts-eu.com

WWW.BTS-EU.COM

USA

DIVING UNLIMITED INTERNATIONAL, INC.

1148 Delevan Drive

San Diego, CA 92102-2499 USA

Tel: 800.325.8439 or 619.236.1203

Fax: 619.237.0378

Support@DUI-Online.com

WWW.DUI-ONLINE.COM



Responsible Diver Code

ARE YOU A RESPONSIBLE DIVER?

RESPONSIBLE DIVER CODE

As a responsible diver, I understand and assume all the risks I may encounter while diving.

My responsible Diving Duties include:

1. Diving within the limits of my ability and training.

As a responsible Diver, I understand...

- my certification card qualifies me to engage in diving activities consistent with my training and experience.
- the importance of continuing my diving education in the form of supervised activities and training, such as night diving and deep diving specialties.
- the need to keep proficient in my diving skills and to refresh them under supervision if I have not been diving recently.
- there are no limits to what I can learn about diving. The more I know, the safer I'll be.
- my maximum depth should be limited to my level of training and experience.
- I must have training in the proper use of equipment.
- the value of getting specific training in the proper use and application of specialized equipment, such as drysuits and computers.

2. Evaluating the conditions before every dive and making sure they fit my personal capabilities.

As a Responsible Diver, I recognize...

- the need for being familiar with my dive sites and the importance of getting a formal orientation to unfamiliar dive sites from a knowledgeable local source.
- the dangers of overhead environments (caves, wrecks, etc.) and the need to seek specialized training before doing such diving.
- I should postpone my dive, or choose an alternate site, if I evaluate the dive site conditions as being more difficult than my experience and training level.
- I should use a surface support station, such as a boat or a float, whenever feasible.

3. Being familiar with and checking my equipment before and during every dive.



Responsible Diver Code

As a Responsible Diver, I understand...

- that simply owning my equipment does not give me the knowledge and ability to dive safely.
- I must have training in the use of my equipment.
- I should maintain comfort in the use of my equipment through practice.
- my equipment must be equal to the type of diving I will be doing.
- I need to check that my equipment is operating properly before each dive.
- my equipment must be treated with respect and properly maintained and serviced.
- my equipment must be serviced according to manufacturer's specification by a qualified service technician.
- I must follow manufacturers' recommendations on the use of my equipment and must not modify it to perform in a way not intended by it's maker.
- I need to be properly trained before using EANx (Nitrox) and must use proper EANx-designated equipment displaying the appropriate markings.
- the importance of being able to easily release my weights if in distress.
- the value of an alternate air source and low pressure buoyancy control inflation system.
- how to adjust my weights for neutral buoyancy at the surface with no air in my buoyancy control device.

4. Respecting the buddy system and its advantages.

As a Responsible Diver, I recognize...

- I need to keep my diving emergency response skills sharp through practice and mental role playing.
- the importance of planning my dives with my buddy, including communications, procedures for reuniting if separated and emergency procedures.
- diving the plan which my buddy and I agreed to follow helps provide a safe dive.
- · I should always deny the use of my equipment to uncertified divers.

5. Accepting the responsibility for my own safety on every dive.

As a Responsible Diver, I know...

- the importance of maintaining good mental and physical fitness for diving.
- I must not dive while under the influence of alcohol or drugs.
- postponing the dive is the correct action if I am suffering from a cold, hangover, flu or other health deficiency that may cause complications.
- to be watchful for and avoid overexertion.
- diving will be safe if I listen carefully to dive briefings and respect the advice of those overseeing my diving activities.



Responsible Diver Code

- the operators I dive with are not responsible for my decisions and actions.
- I should be proficient in dive table use and make all dives no-required decompression dives, allowing for a margin of safety, ascending no faster than 60 feet/18 meters per minute and making a safety stop at the end of every dive.
- to always breathe continuously while diving and never skip breathe or hold my breath.
- proper buoyancy should be maintained at all times buoyant for surface swimming, neutral while swimming underwater.

6. Being environmentally conscious on every dive.

As a Responsible Diver, I ...

- am careful about what I touch underwater.
- · do not break plants or coral or collect "souvenirs".
- · respect laws on size and limits for game.
- · collect and dispose of trash I find while diving.
- let dive buddies, resorts and dive operators know how I feel about environmental responsibility.
- never dive in a manner that would hurt the environment.

The resorts and operators I dive with:

- use mooring bouys whenever available or anchor in areas free of live bottoms.
- give thorough environmental briefings to divers before they enter the water.
- contain photo processing chemicals for proper disposal.
- · dispose of trash responsibly.
- uphold environmental regulations and game limits.

Originally printed in 1987 by Diving Equipment & Marketing Association





OCEAN MANAGEMENT SYSTEMS GMBH Klosterhofweg 96 Moenchengladbach 41199 Germany +49 216 66 75411-30 Support@OMSDive.com WWW.OMSDIVE.COM

Distributed By



DIVING UNLIMITED INTERNATIONAL, INC.
1148 Delevan Drive
San Diego, CA 92102-2499
USA
(619)236-1203 (800)325-8439
Support@DUI-Online.com
WWW.DUI-ONLINE.COM



BTS EUROPA AG
Klosterhofweg 96
Moenchengladbach 41199
Germany
+49 216 66 75411-30
Info@BtS-eu.com
WWW.BTS-EU.COM