Step 1 select the strap with the Circular ring and upper section of the shoulder release

Step 2 Using a Plastic Triglide and D ring install on the webbing

   Note: that the webbing is doubled up and the Triglide should be positioned as close to the stitching
Step 3 Slide the assemble through the lower section of the padding through the 1 inch webbing sewn into the pad

Step 4 Install a Triglide and D ring above the 1 inch sewn webbing
Step 5 Slide the Epaulet onto the webbing

    Note the folded side should be closest to your neck this will reduce abrasion

Step 6 Slide the 2 inch webbing through the sewn 2 inch webbing on the padding
Step 7 Install the small epaulet through the padding loops and above the Epaulet
Step 8 Slide the short strap with the installed grommet on the top of the backplate, facing Down

Step 9 Install the Triglides to the Top of the Webbing on the Plate
Step 10 Insert the velcro tabs through the slots on the Backplate under the 2 inch webbing from the previous step fold the Velcro to lock it down.

Step 11
Slide the webbing from the plate under the webbing off the shouder straps.

REPEAT THIS PROCESS FOR THE SECOND SHOULDER STRAP
Step 12 Install the webbing from the shoulder straps through the Triglides installed on the webbing
Make your final decision after deciding the size required, Sizing is located on the back of the shoulder padding after installing the chest strap.
Step 13 Install the waist belt webbing as shown.

Step 14 Install the lower portion of the shoulder strap. The waist webbing goes through the attached Tri Glide.

Note the webbing angles forward.
Step 15

The Upper and Lower sections attached as pictured